





①Valve's type	②Model	③Port size	4 Button color	⑤Threa	nd type	
	B:Basic type			M5	1/8" 1/4"	
	C:Long handle type				T: NPT	
	D:Short handle type					
	Y:Lever type		No this code	No this code		
	R:Roller type	M5:M5 06:1/8" 08:1/4"				
S3: S type	L:Roller with free return type					
3/2 Way	V:Vertical type					
	PL:Latching type	00.1/1	Blank:Red			
	PP:Protruding type					
	PF:Flat type		R:Red G:Green			
	PM:Mushroom type		B:Black			
	HS:Selector type					

Specification

Model	S3B	S3C	S3D	S3V	S3R	S3L	S3Y	S3PM	S3PP	S3PF	S3PL	S3HS
Fluid								ım filte				
Operating				Ex	ternal	contro	ol dire	ct actin	g type			
Port size [Note1]		M5:M5 06:1/8" 08:1/4"										
Orifice size	M5:2.5 mm ² (Cv=0.14) 06:8.0mm ² (Cv=0.45) 08:12.0m				2.0mm	² (Cv=	0.67)					
Valve type	3/2 Way											
Lubrication [Note2]						Not	requi	red				
Pressure range					0	~145ps	si(0~1	.0MPa)				
Proof pressure	215psi(1.5MPa)											
Temperature °C	-20~70											
Material of body	Aluminum alloy											

[Note1] NPT thread is available.

 $[Note 2] \ Once \ lubricated \ air \ is \ used, \ continue \ with \ same \ medium \ to \ optimise \ valve \ life \ span.$

It is suggested to use ISO VG32 lubricant or the oil with the same grade.



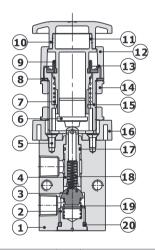


Product feature

- 1. The external force required by changing the direction of the series of S3B, S3R, S3L and S3V is provided by external mechanism, which can be used for position test or stroke switch.
- 2. The series of S3PF, S3PM, S3PP, S3PL, S3Y, S3HS, S3C and S3D are operated manually, owning control joints with several structure forms and suitable for application under different conditions.
- 3. Shut-off structure has good tightness and is sensitive in direction changing and lubricant is not necessary.
- 4. Multi-mounting makes it convenient to install and apply.
- 5. The control joints of series of S3C, S3D, S3Y, S3R and S3L are made of metal which has long service life and more reliable and steady performance.

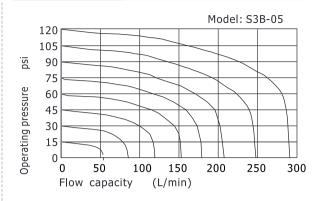
Inner structure

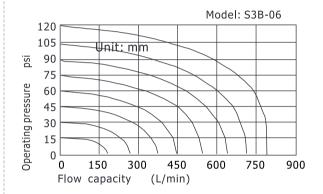
S3PM

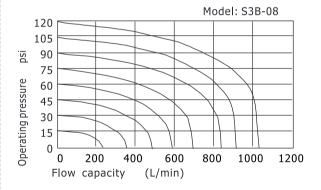


No.	Item	No.	Item	No.	Item
1	Body	8	Clamping gasket	15	Button body
2	Bottom cover	9	Dust cover	16	Connector
3	Stopper plug	10	Button cap	17	O-ring
4	Valve core	11	Main body of button	18	Spring
5	Screw	12	Top cover	19	Spring
6	Button pressing buckle	13	Button ring	20	O-ring
7	Spring	14	Clamping nut		

Flow chart







Reversal stroke

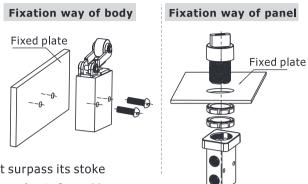
Type	Spool stroke	Button stroke	Type	Spool stroke	Roller(handle) stroke
S3B	2.4~4.0	-	S3R	2.4~3.4	5.5~7.8
S3PF	2.4~4.0	3.8~5.4	S3L	2.4~3.4	6.0~8.6
S3PP	2.4~4.0	3.8~5.4	S3V	2.4~3.8	3.4~4.8
S3PM	2.4~4.0	3.8~5.4	S3C	2.4~3.8	14.4~18.4
S3PL	2.4~4.0	5.9~7.5	S3D	2.4~3.8	7.4~9.4
S3HS	2.4~4.0	5.1~6.7			





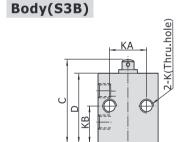
Installation and Application

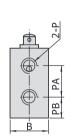
- 1) The control set is made of engineering plastic which only allows manual operation and switching valves through metal impact is forbidden.
- 2) The series of S3B, S3C, S3D, S3PM, S3PF and S3PP get the function of automatic restoration. The hand valves of S3Y, S3HS and S3PL are in the type of manual restoration. S3PL will be restored by turning the revolve button after being pressed into orientation.



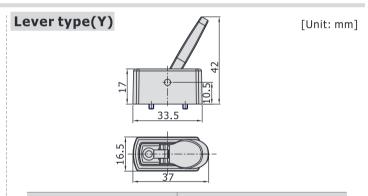
- 3) Pay attention to the reversing stroke. The reversing stroke can not surpass its stoke stipulated in stroke control table when the direction-change of the valve is forced by any external forces, otherwise it will cause the damage of the valve.
- 4) The S3L can only switch the valve in single direction (impact from right to left). The impact from the other direction is invalid (from left to right).
- 5) Control joint combination can be ordered individually. Please refer to the following table for order details.

Dimensions





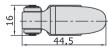
Model\Item	Α	В	С	D	K	KA	KB	P	PA	РВ
M5	26	16.5	36	30	M5x0.8	16	15	M5x0.8	13	9
06	30	16.5	47	41	M5x0.8	23	20.5	1/8"	17.5	11.5
08	34	17.5	52	46	M5x0.8	24	22.5	1/4"	21	12



M	lodel	Lever type(Y)
How to	Ordering code	M3Y210-P13A
order	Туре	M3Y210Lever type control set
Applicat	ole products	S3YM5,S3Y06,S3Y08

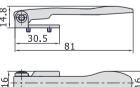
Short handle type(D)

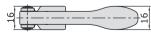




Model		Short handle type(D)
How to	Ordering code	M3D210-P13A
order	Туре	M3D210 Short handle type control set
Applic	able products	S3DM5,S3D06,S3D08

Long handle type(C)



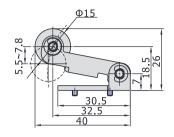


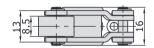
	Model	Long handle type(C)
How to	Ordering code	M3C210-P13A
order	Туре	M3C210 Long handle type control set
Applic	cable products	S3CM5,S3C06,S3C08





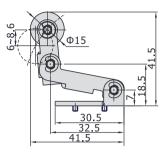
Roller type(R)

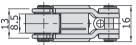




	Model	Roller type(R)
How to	Ordering code	M3R210-P14A
order	Туре	M3R210 Roller type control set
Applica	ble products	S3RM5,S3R06,S3R08

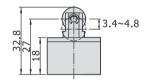
Roller with free return type(L)

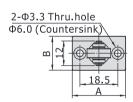




Model		Roller with free return type(L)
How to	Ordering code	M3L210-P14A
order	Type	M3L210 Roller with free return type control set
Applicable products		S3LM5,S3L06,S3L08

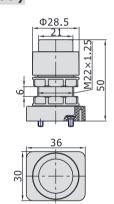
Vertical type(V)





	Model	Vertical type(V)			
How to	Ordering code	S3V05(06/08)-P14A			
order	Type	S3VM5(06. 08) V	ertical type control set		
Applicable products		S3VM5,S3V06,S3V08			
М	odel\Item	Α	В		
	M5	26	16.5		
06		30	16.5		
	08	34	17.5		

Protruding type(PP)

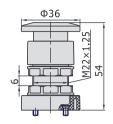


	Model	Protruding type(PP)
	Ordering code	S3PP05-P11A
	Туре	S3PP protruding type control set (Green)
How	Ordering code	S3PP05-P12A
to order	Туре	S3PP protruding type control set (Red)
0.40.	Ordering code	S3PP05-P13A
	Туре	S3PP protruding type control set (Black)
Appli	cable products	S3PPM5,S3PP06,S3PP08

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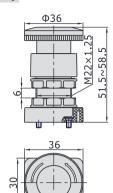
Mushroom type(PM)





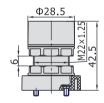
Model		Mushroom type(PM)
How to order	Ordering code	S3PM05-P11A
	Туре	S3PM mushroom type control set (Green)
	Ordering code	S3PM05-P12A
	Туре	S3PM mushroom type control set (Red)
	Ordering code	S3PM05-P13A
	Туре	S3PM mushroom type control set (Black)
Applicable products		S3PMM5,S3PM06,S3PM08

Latching type(PL)



Model		Latching type (only red)(PL)
How to order	Ordering code	S3PL05-P12A
	Туре	S3PL Latching type control set (Red)
Applicable products		S3PLM5,S3PL06,S3PL08

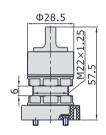
Flat type(PF)





Model		Flat type(PF)
How to order	Ordering code	S3PF05-P11A
	Туре	S3PF flat type control set (Green)
	Ordering code	S3PF05-P12A
	Туре	S3PF flat type control set (Red)
	Ordering code	S3PF05-P13A
	Туре	S3PF flat type control set (Black)
Applicable products		S3PFM5,S3PF06,S3PF08

Selector type(HS)





	Model	Selector type(HS)
	Ordering code	S3HS05-P11A
	Туре	S3HS selector type control set (Green)
How to	Ordering code	S3HS05-P12A
order	Туре	S3HS selector type control set (Red)
	Ordering code	S3HS05-P13A
	Туре	S3HS selector type control set (Black)
Applicable products		S3HSM5,S3HS06,S3HS08

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